



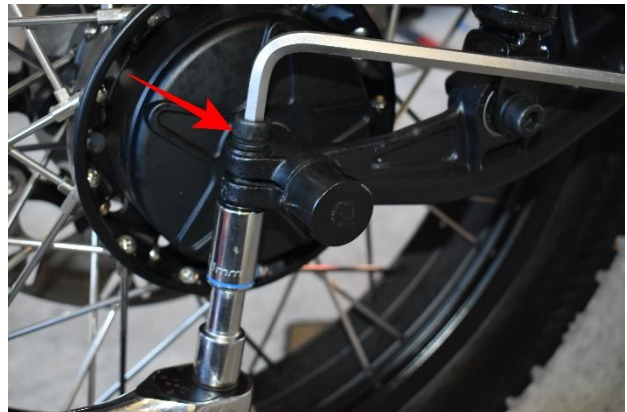
CJ650B/700B SERVICE BULLETIN – Changing Front Wheel

To carry out a sidecar front wheel change wheel the procedure is as follows –

- 1) Place the jack under the frame as shown.



- 2) Loosen the front axle pinch bolt using an Allen key and a 15mm socket or ring spanner.



- 3) Loosen the wheel axle shaft using a 10mm OD steel rod or similar through the hole in the axle bolt head.

- 4) **NOTE: THE AXLE SHAFT HAS A LEFT HAND THREAD – TURN CLOCKWISE TO LOOSEN!.**

Jack the front wheel slightly off the ground and pull the axle shaft out.





- 5) Jack the bike up allowing the wheel to rest on the ground until there is enough clearance to remove the wheel spacer/cover.



- 6) On the right side of the wheel, the brake caliper bracket will be loose as shown.



- 7) Lift the brake caliper upwards and roll the wheel forwards so that the brake caliper is free from the brake disc. Jack the wheel up higher as required to remove the wheel.





- 1) To transfer the disc onto the new wheel being fitted, remove the 6 x hex head shoulder bolts using the allen Key in the toolkit. Transfer the disc to the new wheel and fasten re-using the 6 x hex head shoulder bolts.

Torque = 22Nm – 28Nm



- 2) Slide the brake caliper back onto the disc carefully making sure that the brake pads are on either side of the brake disc.
- 3) Refit the wheel to the front wheel in reverse order.