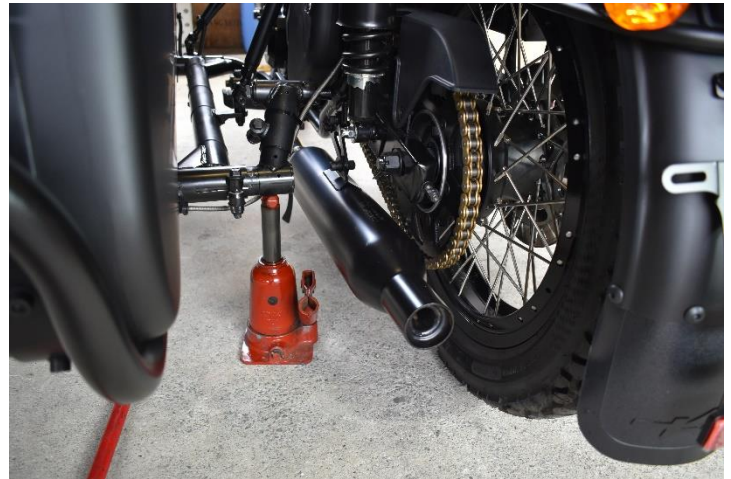




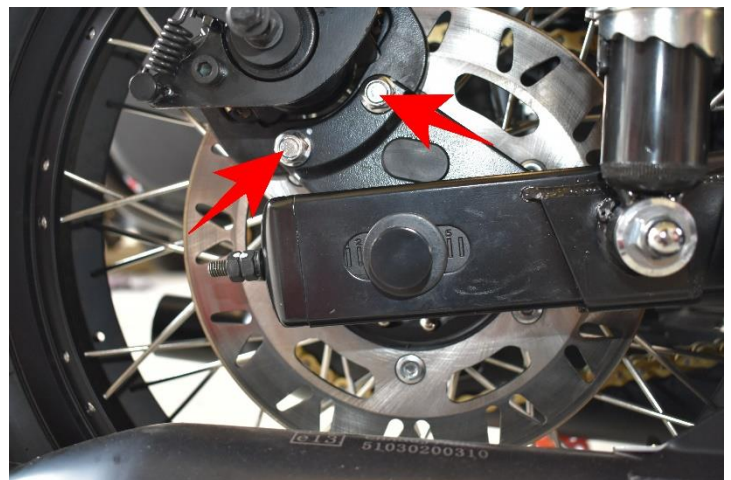
CJ650B/700B SERVICE BULLETIN – Changing Rear Wheel

To carry out a rear wheel the procedure is as follows –

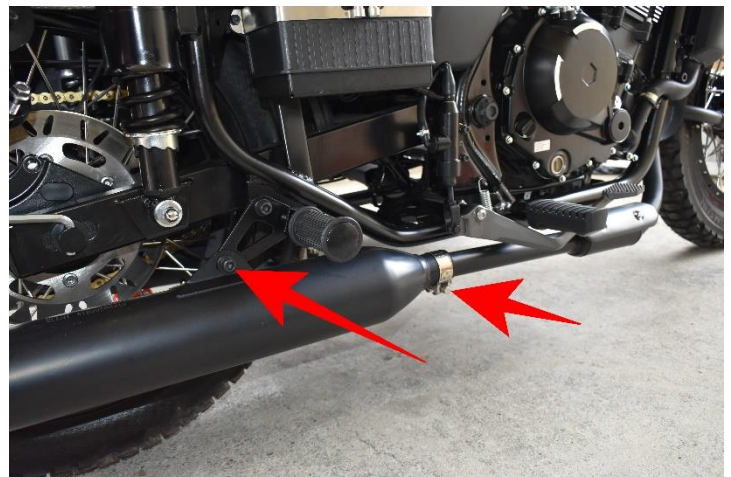
- 1) Place the jack under the frame as shown. Jack the outfit up slightly to reduce weight on the rear tyre but leave the wheel resting on the ground.



- 2) Loosen the brake caliper bolts (14mm ring spanner) slide the brake caliper upwards clear of the brake disc. Secure the brake caliper to allow for working space using strap or similar



- 3) Remove the right side rear muffler by loosening the front clamp (10mm spanner) and the rear mounting (#8 allen key and 15mm spanner





- 4) Slide the muffler off the front pipe.



- 5) Loosen the chain adjusters on both left and right side of swingarm end (2 x 13mm spanners). Remove axle shaft splitpin and loosen 27mm axle nut. Push wheel forwards to create slack on the chain..



- 6) To prevent the chain sprocket and carrier dropping down use a strap to hold the sprocket in the same position when the axle shaft is removed.





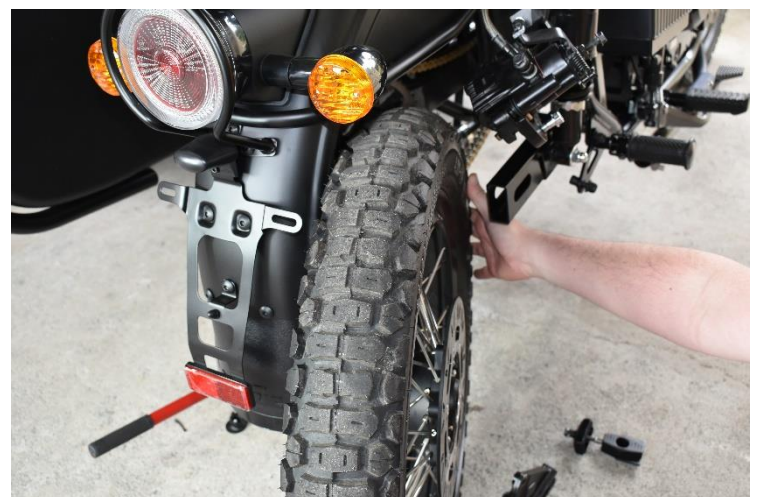
- 7) To remove the brake caliper bracket/wheel spacer remove the axle shaft completely, jack the outfit up and tilt the wheel slightly. Slide the bracket out.



- 8) Take note of the way that the bracket is fitted. The locating slot must be located onto the swingarm when replacing.



- 9) Remove the wheel by rolling outwards as shown.





- 10) Swap disc over to new wheel by loosening the 6 shoulder bolts shown.

Torque =20-28Nm



- 11) Ensure that cush drive rubbers are in good condition and correctly located before refitting wheel.



- 12) Refit wheel in reverse order to dis-assembly.

- 13) Before fully tightening the rear axle aligned the rear wheel by matching the chain adjuster markings using the chain adjuster markings.

Note: Rear wheel axle torque = 110Nm

Chain adjustment = 10-20mm

