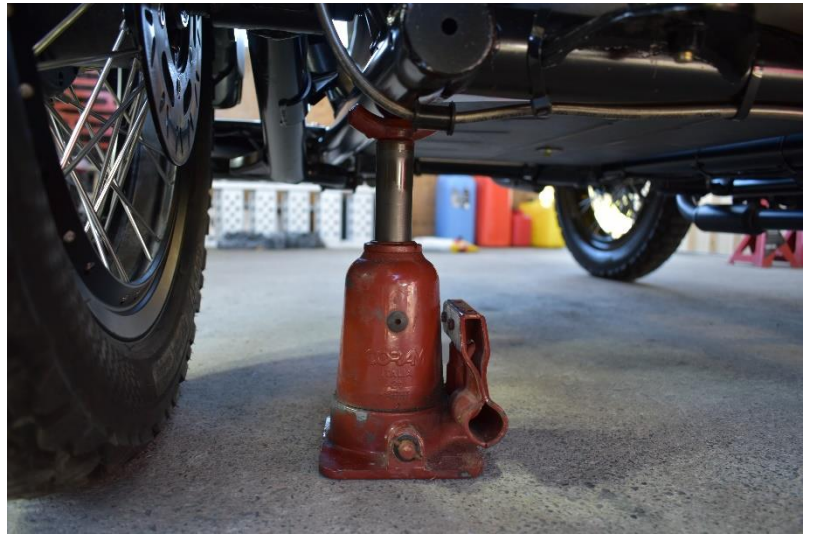




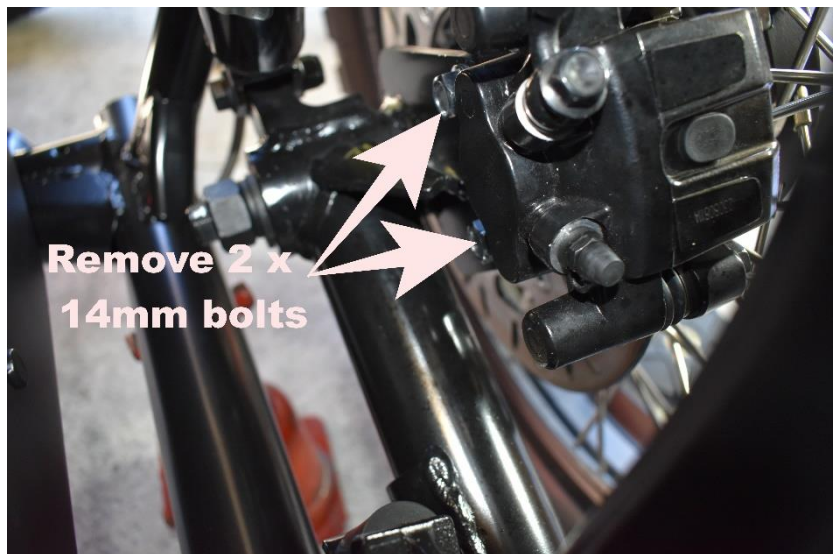
CJ650B/700B SERVICE BULLETIN – Changing Sidecar wheel

To carry out a sidecar wheel the procedure is as follows –

- 1) Jack the sidecar wheel up placing the jack under the sidecar subframe.



- 2) On the inside of the wheel locate and remove the 2 x 14mm bolts that attach the brake caliper onto the sub frame. Take note of the positioning of any spacers/washers.





- 3) With bolts removed slide the brake caliper upwards and off the brake disc. Allow the caliper to rest on the subframe.



- 4) Jack the wheel up so that it is clear of the ground and remove the split pin and 27mm axle nut.
(Loosen in Anti-Clockwise direction)



- 5) Slide the wheel outwards off the axle shaft.





- 6) To transfer the disc onto the new wheel being fitted, remove the 6 x hex head shoulder bolts using the allen Key in the toolkit. Transfer the disc to the new wheel and fasten re-using the 6 x hex head shoulder bolts.



- 7) Slide the brake caliper back onto the disc carefully making sure that the brake pads are on either side of the brake disc.
- 8) Refit the wheel to the sidecar in reverse order to dis-assembly